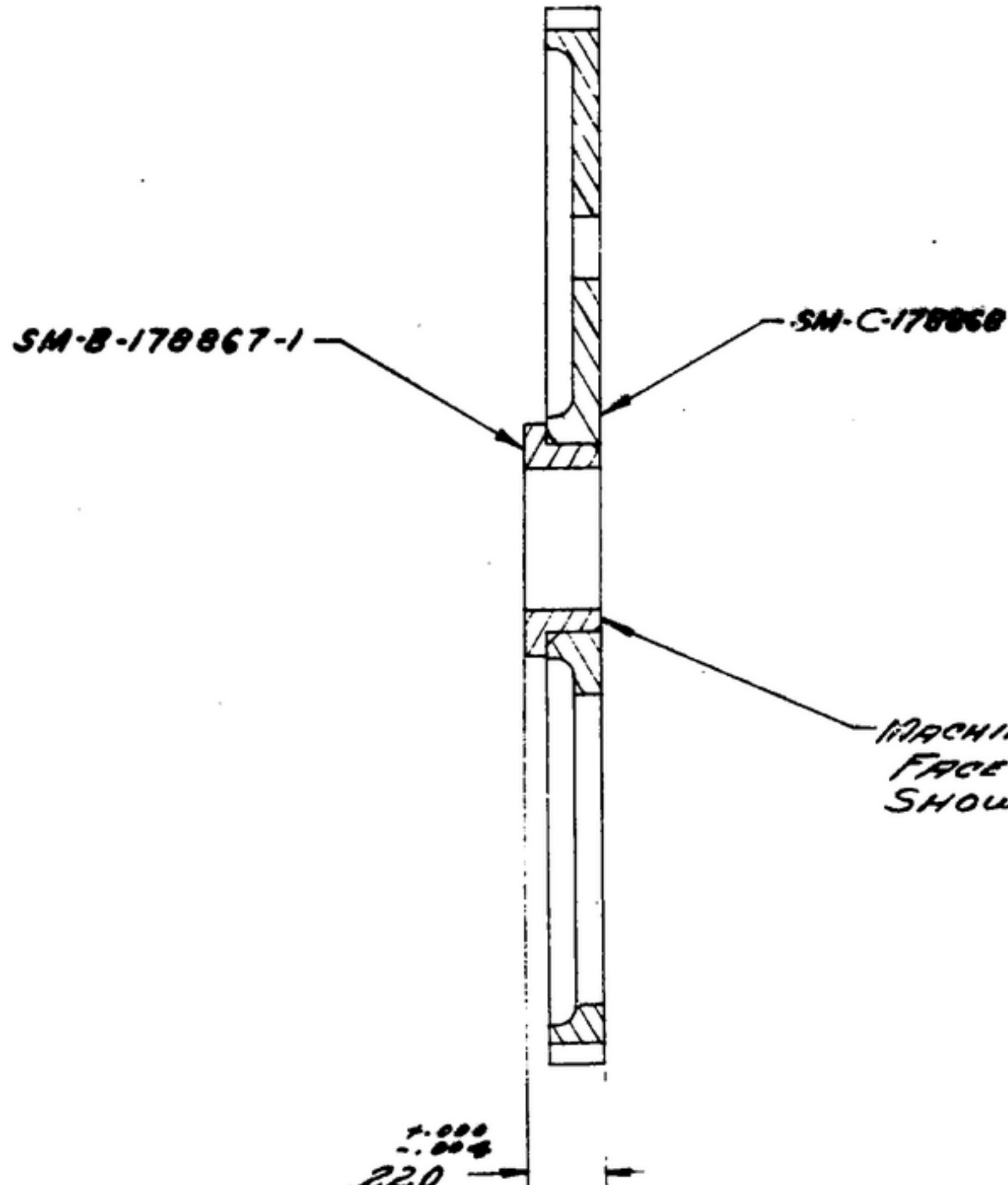


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REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL



1- AS SUPPLIED BY CHRYSLER CORP, AMPLIX DIVISION, DETROIT 31, MICHIGAN
 2- PRESS SM-B-178867-1 INTO SM-B-178868 & BURNISH BORE TO $.4575^{+.001}_{-.000}$ DIA.

MACHINE BEARING FLUSH WITH FACE OF GEAR TO OVERALL DIMENSION SHOWN.

QTY	PART NO.	DESCRIPTION	MATL	MATL SPEC	NOTES
1	SM-B-178867-1	BEARING, FA-573			1
1	SM-C-178868	GEAR			

LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED	APPLICATION
DIMENSIONS ARE IN INCHES	
TOLERANCES ON FRACTIONS DECIMALS ANGLES	
SM-B-178867	SC-DL-248715
SM-B-178868	SC-DL-178467
NEXT ASSY	USED ON

AUTHENTICATION
DRAWN 21853-PP 10-92
TRACED PHOTO
CHECKED <i>h</i>
VERIFIED P.D.B.R.
APPROVED P.D.B.R.
REVIEWED P.M.E.
DATE 3-AUG. '53

GEAR ASSY

SCALE 2/1

SIGNAL CORPS ENGINEERING
 LABORATORIES
 FORT MONMOUTH NEW JERSEY

SM-B-178867